

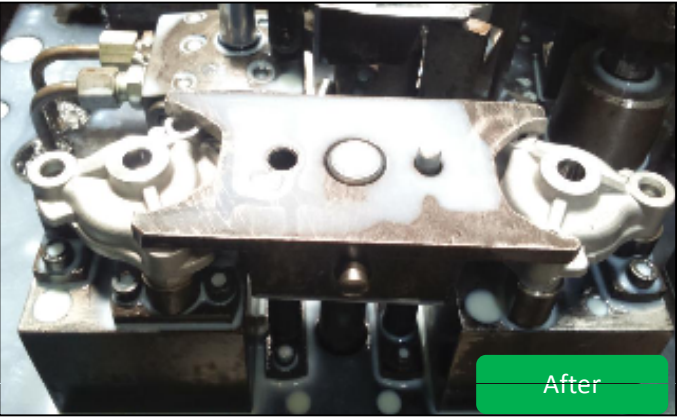
CELL:- oil pump **CELL NAME:-** A260 Body **MACHINE / STAGE :-** VMC brother **OPERATION :-** face milling, reaming

KAIZEN THEME : To eliminate A260 body chatter mark on back face

IDEA :- Fixture to be modified as Top clamping to be provided ..

Problem present status :-A260 Body chatter mark on back face

COUNTERMEASURE:-
 1. Fixture modified & Top clamping provided .



BENCHMARK	45 no's
TARGET	0 no
KAIZEN START	15.03.2016
TDC	19.03.2016
KAIZEN FINISH	19.03.2016

TEAM MEMBERS : Ganesh Padwalkar, Ashish Jagtap, Navnath Karanjkhile, Umesh pimple, Sachin kadnar

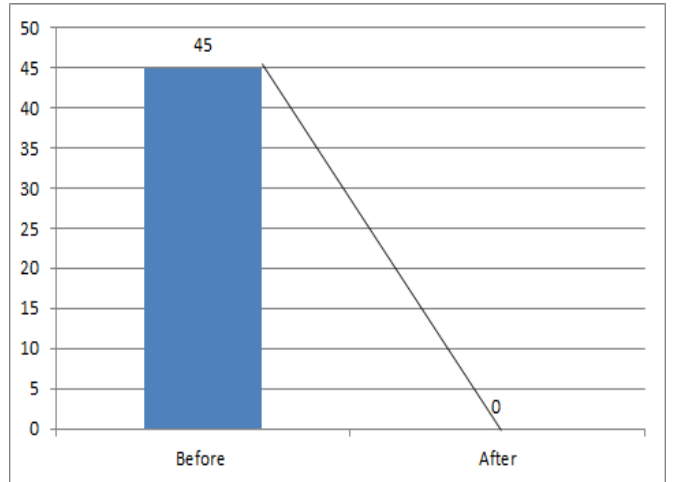
BENEFITS :-
 1) In-house rejection eliminated.

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-

- Why1 :-** A260 body chatter mark on back face.
- Why2 :-** Part get vibrate during back face milling .
- Why3 :-** No clamping provision on IInd set up during back facing .

RESULT :-



WHAT TO DO:- Check point added in Sustenance audit check sheet . .

HOW TO DO:- Check visually.

FREQUENCY :- Alternate day .

ROOT CAUSE : No clamping provision on IInd setup during back facing.

REGISTRATION NO. & DATE : 15.03.2016

REGISTERED BY :- Sachin Kadnar

MANAGER'S SIGN :- Sunil Kinkar

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	NA	NA	NA	NA